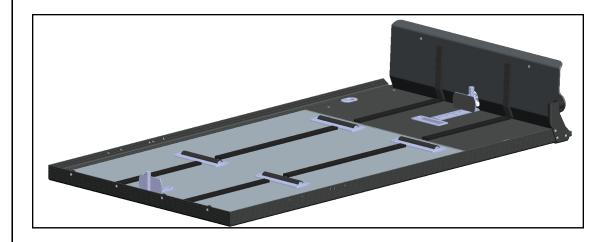
INSTALLATION INSTRUCTIONS

UNIVERSAL MINI VAN SS150 (7124B001) SS150XL (7124B000)





223 15th St. N.E. Sioux Center, IA USA 51250-2120 www.linkmortuaryequipment.com

> **QUESTIONS? CALL CUSTOMER SERVICE** 1-800-248-3057

The **Link SS150** fits the 2005+ Honda Odyssey, 2006+ Hyundai Entourage, 2004+ Toyota Sienna, 2009+ Chrysler Town and Country, Dodge Grand Caravan, 2004-2009 Nissan Quest, 2017+ Chrysler Pacifica, Mercedes Metris Cargo van 2016+, 2022+ Kia Carnival

Estimated weight: 145 lbs.

Link Mortuary Equipment, a division of Link Mfg., Ltd. www.linkmortuaryequipment.com

LINK® MODEL "SS150 & SS150XL"

Thank you for choosing a Link Mortuary Equipment Products SS150/SS150XL deck system. We want to help you to get the best results from the deck and to operate it safely. This manual contains information to introduce you to the Link Mortuary Equipment SS150/SS150XL and to assist you with its operation. The manual is intended solely for use with this product.

All information in this manual is based on the latest information available at the time of printing. Link reserves the right to change its products or manuals at any time without notice. Contact Link Mortuary Equipment at (800) 248-3057 for information on recent changes to products.

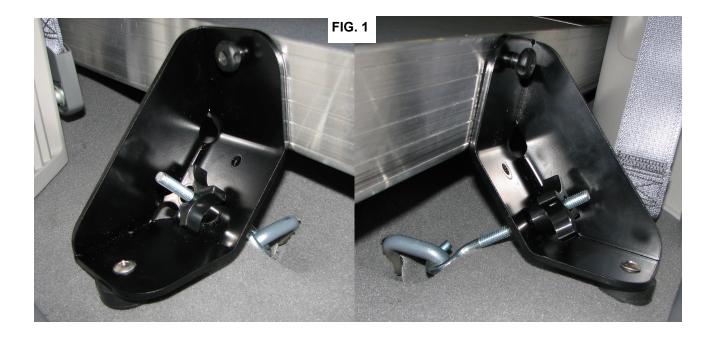
Defective or damaged components should be returned to Link with a pre-arranged Returned Goods Authorization (RGA) number through the Customer Service Department. The damaged or defective component (s) may then be replaced if in compliance with warranty conditions.

Installation:

- A. The ramp assembly is installed backwards for shipping. Remove, reverse, and reinstall the ramp assembly as shown in Fig. 5. The SS150 and SS150XL are shipped with the bier pins and hardware kit attached to the deck. Remove these items and set aside for future use.
- B. On the SS150XL, the rollers are removed from the housing for shipping. Reinstall the rollers by pressing them back into the housing.
- C. Remove or stow the van's seats per vehicle manufacturer's instructions.
- **D.** Position the deck inside the van. Select the location closest to the seat mounting rails. Anchor the deck loosely to the vehicle's seat mounting rails using the supplied J-hooks, brackets and knobs (Fig 1). See pages 8 through 13 for details of the bracket mounting kits for different vehicles.
- **E.** Verify the deck location by checking the ramp assembly for function. Check for fit with the bumper and verify clearance with all parts of the van, including the rear door when closed. Reposition the deck slightly if needed.
- F. Securely tighten all fasteners to prevent deck movement. Re-check the ramp assembly for operation.

Maintenance:

- **A.** Clean with soap and water or window cleaner.
- **B.** Call Link Mfg. (800) 248-3057 with any questions or comments.



Installation: 2017+ Chysler Pacifica

- A. The ramp assembly is installed backwards for shipping. Remove, reverse, and reinstall the ramp assembly as shown in Fig. 5. The SS150 and SS150XL are shipped with the bier pins and hardware kit attached to the deck. Remove these items and set aside for future use.
- B. On the SS150XL, the rollers are removed from the housing for shipping. Reinstall the rollers by pressing them back into the housing.
- C. Remove or stow the van's seats per vehicle manufacturer's instructions.
- **D.** Position the mount bracket so that the notches are over the vents and the rear seat catches (Fig 2-1 and 2-2). Anchor the mount bracket to the vehicle's seat mounting catches using the supplied J-hooks, and knobs. See page 12 for details of the bracket mounting kits for vehicle.
- **E.** Position deck inside van and attach to the mount bracket. Securely tighten all fasteners to prevent deck movement.
- **F.** Verify the deck location by checking the ramp assembly for function. Check for fit with the bumper and verify clearance with all parts of the van, including the rear door when closed. Reposition the deck if needed.



Installation: 2010-2020 Toyota Sienna

- A. The ramp assembly is installed backwards for shipping. Remove, reverse, and reinstall the ramp assembly as shown in Fig. 5. The SS150 and SS150XL are shipped with the bier pins and hardware kit attached to the deck. Remove these items and set aside for future use.
- B. On the SS150XL, the rollers are removed from the housing for shipping. Reinstall the rollers by pressing them back into the housing.
- C. Remove or stow the van's seats per vehicle manufacturer's instructions.
- **D.** Position the mount bracket so that the notches are over the vents and the rear seat catches (Fig 3-3). Anchor the mount bracket to the vehicle's seat mounting catches using the supplied J-hooks, and knobs. The bumper does not make contact with the floor (Fig 3-1 and Fig 3-2). See page 11 for details of the bracket mounting kits for vehicle.
- **E.** Position deck inside van and attach to the mount bracket. Securely tighten all fasteners to prevent deck movement.
- **F.** Verify the deck location by checking the ramp assembly for function. Check for fit with the bumper and verify clearance with all parts of the van, including the rear door when closed. Reposition the deck if needed.





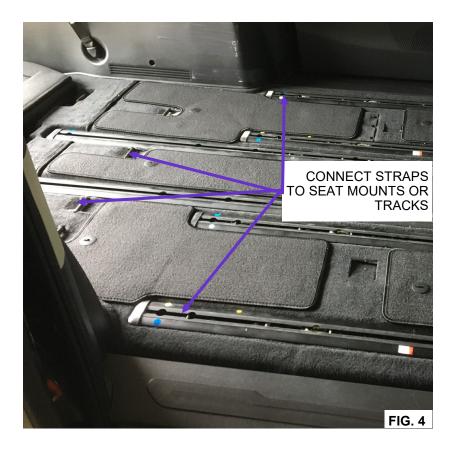


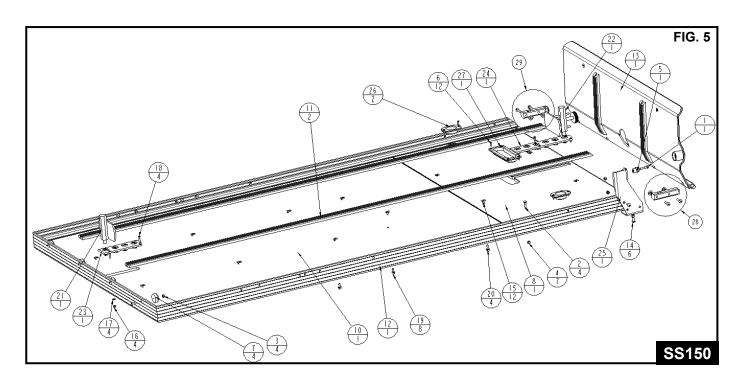
Installation: 2021+ Toyota Sienna

- A. The ramp assembly is installed backwards for shipping. Remove, reverse, and reinstall the ramp assembly as shown in Fig. 5. The SS150 and SS150XL are shipped with the bier pins and hardware kit attached to the deck. Remove these items and set aside for future use.
- B. On the SS150XL, the rollers are removed from the housing for shipping. Reinstall the rollers by pressing them back into the housing.
- C. Attach the rear supports to the deck. Securely tighten all fasteners to prevent deck movement.
- D. Remove the van's middle seats and stow the rear seats per the vehicle manufacturer's instructions.
- E. Position deck inside van and attach to the front mount bracket. Securely tighten all fasteners to prevent deck movement.
- **F.** Insert the J-hook into the seat channel and rotate to secure it. Tighten the J-hook to the brackets using the plastic knobs.
- **G.** Verify the deck location by checking the ramp assembly for function. Check for fit with the bumper and verify clearance with all parts of the van, including the rear door when closed. Reposition the deck if needed.

Installation: 2022+ Kia Carnival

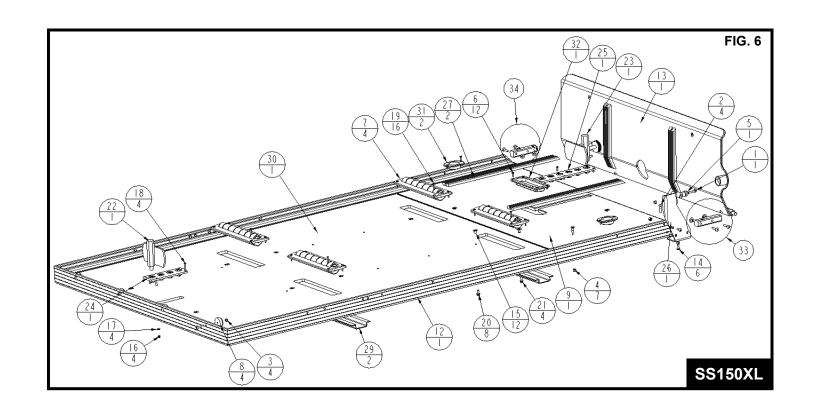
- A. The ramp assembly is installed backwards for shipping. Remove, reverse, and reinstall the ramp assembly as shown in Fig. 5. The SS150 and SS150XL are shipped with the bier pins and hardware kit attached to the deck. Remove these items and set aside for future use.
- B. On the SS150XL, the rollers are removed from the housing for shipping. Reinstall the rollers by pressing them back into the housing.
- C. Attach the front and rear supports to the deck with (8) 1/4" x 3/4" bolts and nylock nuts. Securely tighten all fasteners to prevent deck movement. See page 17 for more information on the mounting locations.
- D. Attach the rentention straps to the side of the deck with (2) 1/4" x 3/4" screws and nylock nuts. Securely tighten all fasteners to prevent deck movement. See page 17 for more information on the mounting locations.
- E. Remove the van's middle seats and stow the rear seats per the vehicle manufacturer's instructions.
- F. Position deck inside van. Connect the retention straps to seat mount catches or channels shown in Fig. 4. Pull the straps tight to secure the deck.
- G. Verify the deck location by checking the ramp assembly for function. Check for fit with the bumper and verify clearance with all parts of the van, including the rear door when closed. Reposition the deck if needed.





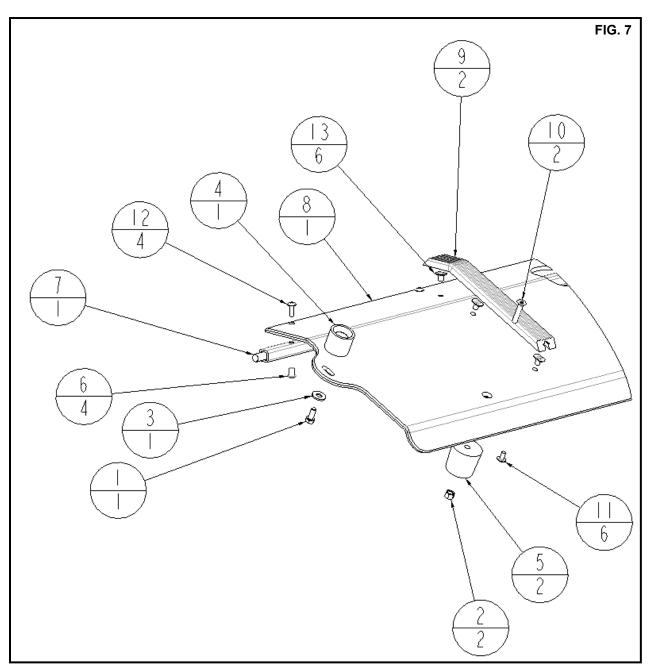
SS150 DECK ASSEMBLY (7124B001) PARTS LIST

| ITEM | PART# | DESCRIPTION | QTY | ITEM | PART# | DESCRIPTION | QTY |
|------|----------|----------------------------------|-----|------|----------|--------------------------------|-----|
| 1 | 14010810 | 1/4 X 1 1/4 UNC HEX CAP SCR (GR | 1 | 16 | 14840B09 | 10-24 NYLOCK NUT, SS | 4 |
| 2 | 14350810 | 1/4 X 1 1/4 UNC RND HD SQ NK | 4 | 17 | 14880B00 | #10 SAE PLAIN WASHER | 4 |
| 3 | 14700800 | 1/4 UNC HEX NUT (GR B) | 4 | 18 | 15060032 | #10 -24 X 1.25, PHIL FLAT HEAD | 4 |
| 4 | 14780800 | 1/4 UNC HEX NYLOCK NUT (GR B) | 7 | 19 | 15060420 | 1/4 X 5/8 FLANGE HEAD BOLT | 8 |
| 5 | 15000006 | RAMP HOLDER, MALE END | 1 | 20 | 15060421 | 1/4 X 3/4 FLANGE HEAD BOLT | 4 |
| 6 | 15060048 | #10 X 3/4 SS FLAT HD TAP SCR | 12 | 21 | 15070287 | BIER PIN-STATIONARY | 1 |
| 7 | 15070407 | BUMPER-RECESSED, 1.50 O.D. X .63 | 4 | 22 | 15070293 | BIER PIN-ADJUSTABLE | 1 |
| 8 | 71241004 | REAR ANGLE GUARD | 1 | 23 | 15070296 | BIER PIN PLATE (4 HOLE) | 1 |
| 9 | 71243110 | INSTALATION INSTRUCTIONS AND | 1 | 24 | 15070297 | BIER PIN PLATE (6 HOLE) | 1 |
| 10 | 71383005 | DECK BOARD | 1 | 25 | 70000028 | BRACKET-STOP, RAMP | 1 |
| 11 | 71383013 | GLIDE STRIP | 2 | 26 | 78000011 | RECESSED COT CUP | 2 |
| 12 | 71383100 | DECK WELDMENT | 1 | 27 | 78000016 | SUPER SIZED RECESSED COT | 1 |
| 13 | 71383101 | RAMP ASSEMBLY, 2009 CHRYSLER/ | 1 | 28 | 70002003 | KIT-TUBE MOUNT, RAMP-LEFT | 1 |
| 14 | 144C0806 | 1/4 X 3/4 UNC TRUSS HD PH MACH | 6 | 29 | 70002004 | KIT-TUBE MOUNT, RAMP-RIGHT | 1 |
| 15 | 14840808 | 1/4-20 X 7/16 SLAB BASE WELD NUT | 12 | | | | |



SS150XL DECK ASSEMBLY (7124B000) PARTS LIST

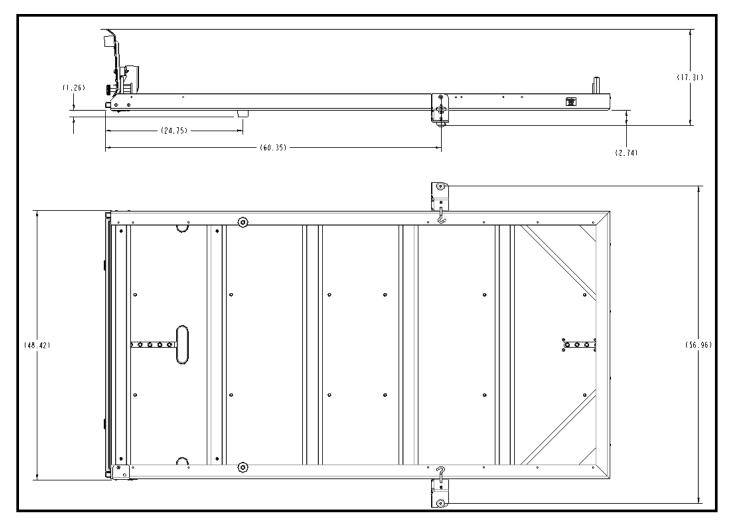
| _ | | | | _ | , | 1 | | |
|------|----------|---------------------------------------|-----|---|------|----------|---|-----|
| ITEM | PART# | DESCRIPTION | QTY | | ITEM | PART# | DESCRIPTION | QTY |
| 1 | 14010010 | 1/4 X 1 1/4 UNC HEX CAP SCR (GR 5) | 1 | | 18 | | #10 -24 X 1.25, PHIL FLAT HEAD M.S. SS | 4 |
| 2 | 14350810 | 1/4 X 1 1/4 UNC RND HD SQ NK | 4 | | 19 | 15060043 | #10 X 1 SS FLAT HD TYPE B TAP | 16 |
| 3 | 14700800 | 1/4 UNC HEX NUT (GR B) | 4 | | 20 | 15060420 | 1/4 X 5/8 FLANGE HEAD BOLT | 8 |
| 4 | 14780800 | 1/4 UNC HEX NYLOCK NUT (GR B) | 7 | | 21 | 15060421 | 1/4 X 3/4 FLANGE HEAD BOLT | 4 |
| 5 | 15000006 | RAMP HOLDER, MALE END | 1 | | 22 | 15070287 | BIER PIN-STATIONARY | 1 |
| 6 | 15060048 | #10 X 3/4 SS FLAT HD TAP SCR | 12 | | 23 | 15070293 | BIER PIN-ADJUSTABLE | 1 |
| 7 | 15070299 | CR60 CASKET ROLLER | 4 | | 24 | 15070296 | BIER PIN PLATE (4 HOLE) | 1 |
| 8 | 15070407 | BUMPER-RECESSED, 1.50 O.D. | 4 | | 25 | 15070297 | BIER PIN PLATE (6 HOLE) | 1 |
| 9 | 71241004 | REAR ANGLE GUARD | 1 | | 26 | 70000028 | BRACKET-STOP, RAMP | 1 |
| 10 | 71243110 | INSTALATION INSTRUCTIONS AND | 1 | | 27 | 71380014 | GLIDE STRIP | 2 |
| 11 | 71383016 | GLIDE STRIP | 2 | | 28 | 71380015 | GLIDE STRIP | 2 |
| 12 | 71383100 | DECK WELDMENT | 1 | | 29 | 71381010 | FLOOR SPLICE | 2 |
| 13 | 71383101 | RAMP ASSEMBLY, 2009 CHRYS- | 1 | | 30 | 71383004 | DECK BOARD | 1 |
| 14 | 144C0806 | 1/4 X 3/4 UNC TRUSS HD PH MACH | 6 | | 31 | 78000011 | RECESSED COT CUP | 2 |
| 15 | 14840808 | 1/4-20 X 7/16 SLAB BASE WELD NUT | 12 | | 32 | 78000016 | SUPER SIZED RECESSED COT | 1 |
| 16 | 14840B09 | 10-24 NYLOCK NUT, SS | 4 | | 33 | 70002003 | KIT-TUBE MOUNT, RAMP-LEFT | 1 |
| 17 | 14880B00 | #10 SAE PLAIN WASHER | 4 | | 34 | 70002004 | KIT-TUBE MOUNT, RAMP-RIGHT | 1 |



RAMP SUB-ASSEMBLY (71383101) PARTS LIST

| ITEM | PART# | DESCRIPTION | QTY | ITE | ΞM | PART# | DESCRIPTION | QTY |
|------|----------|--------------------------------|-----|-----|----|----------|------------------------------|-----|
| 1 | 14011006 | 5/16 X 3/4 UNC HEX CAP SCR (GR | 1 | 8 | 3 | 71382006 | RAMP PLATE | 1 |
| 2 | 14781000 | 5/16 UNC HEX NYLOCK NUT (GR | 2 | S | 9 | 71382007 | GLIDE STRIP | 2 |
| 3 | 14871000 | 5/16 TYPE A PLAIN WASHER | 1 | 10 | 0 | 14441012 | 5/16 X 1 1/2 UNC PHIL HD CSK | 2 |
| 4 | 15000007 | RAMP HOLDER, FEMALE END | 1 | 1 | 1 | 144C0804 | 1/4 X 1/2 UNC TRUSS HD PH | 6 |
| 5 | 15000070 | BUMPER-JOUNCE, 1.75 | 2 | 1: | 2 | 144C0806 | 1/4 X 3/4 UNC TRUSS HD PH | 4 |
| 6 | 15060424 | 1/4-20 X 5/16 X 1/2 SEX BOLT | 4 | 1: | 3 | 14840808 | 1/4-20 X 7/16 SLAB BASE WELD | 6 |
| 7 | 70002001 | RAMP TUBE WELDMENT | 1 | | | | | |

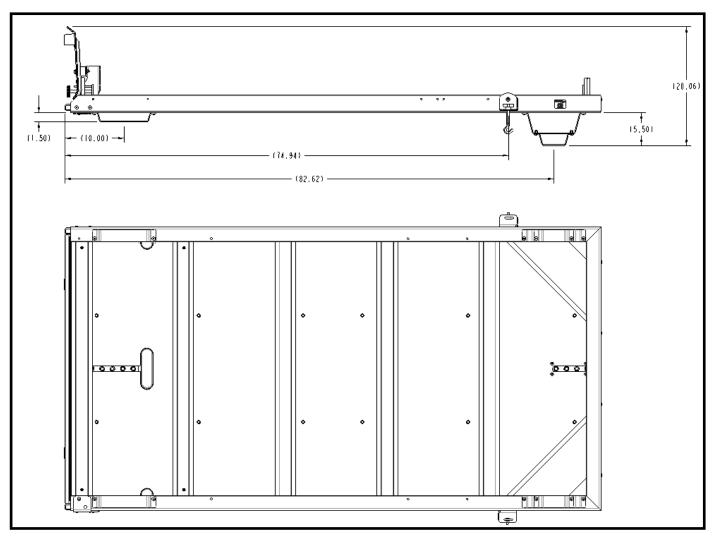
MOUNT KIT FOR: 2009+ Chrysler Town and Country and, Dodge Grand Caravan



71241010 MOUNT KIT PARTS LIST

| ITEM | PART# | DESCRIPTION | QTY |
|------|----------|---|-----|
| 1 | 15070407 | BUMPER-RECESSED, 1.50 O.D. X .63 H | 2 |
| 2 | 71383029 | BRACKET-MOUNT,FRONT | 2 |
| 3 | 14011008 | 5/16 X 1 UNC HEX CAP SCR (GR 5) | 2 |
| 4 | 14440806 | 1/4 X 3/4 UNC PHIL HD CSK MACH SCR | 2 |
| 5 | 144C0806 | 1/4 X 3/4 UNC TRUSS HD PH MACH SCR, SS | 2 |
| 6 | 14571040 | J-HOOK, 5/16-18 X 5.00 | 2 |
| 7 | 14700800 | 1/4 UNC HEX NUT (GR B) | 2 |
| 8 | 14781000 | 5/16 UNC HEX NYLOCK NUT (GR B) | 2 |
| 9 | 15000071 | BUMPER-JOUNCE, 1.25 | 2 |
| 10 | 15070207 | KNOB-CLAMPING, 1 3/4 X 1, 5/16 UNC THRU | 2 |
| 11 | 15070210 | PLASTIC KNOB W/ THREADED INSERT 1/4-20 | 2 |

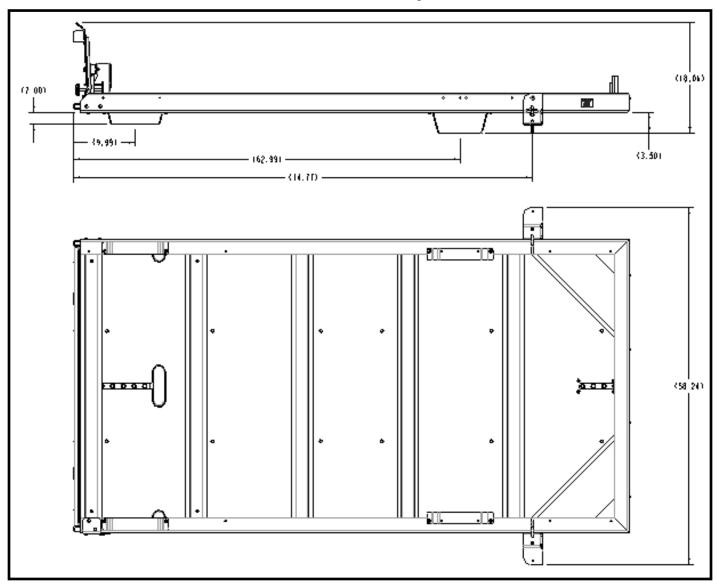
MOUNT KIT FOR: 2004-2009 Nissan Quest, 2004-2009 Toyota Sienna, 2005+ Honda Odyssey (Not all brackets are used in all instances)



71241011 MOUNT KIT PARTS LIST

| ITEM | PART# | DESCRIPTION | QTY |
|------|----------|---|-----|
| 1 | 70000074 | BRACKET-SUPPORT | 2 |
| 2 | 70000075 | BRACKET-SUPPORT | 2 |
| 3 | 70000100 | BRACKET-SUPPORT | 2 |
| 4 | 14440806 | 1/4 X 3/4 UNC PHIL HD CSK MACH SCR | 2 |
| 5 | 144C0806 | 1/4 X 3/4 UNC TRUSS HD PH MACH SCR, SS | 12 |
| 6 | 14571040 | J-HOOK, 5/16-18 X 5.00 | 2 |
| 7 | 14780800 | 1/4 UNC HEX NYLOCK NUT (GR B) | 12 |
| 8 | 15070207 | KNOB-CLAMPING, 1 3/4 X 1, 5/16 UNC THRU | 2 |
| 9 | 15070210 | PLASTIC KNOB W/ THREADED INSERT 1/4-20 | 2 |
| 10 | 70000030 | BRACKET-HOLD DOWN, DECK | 2 |

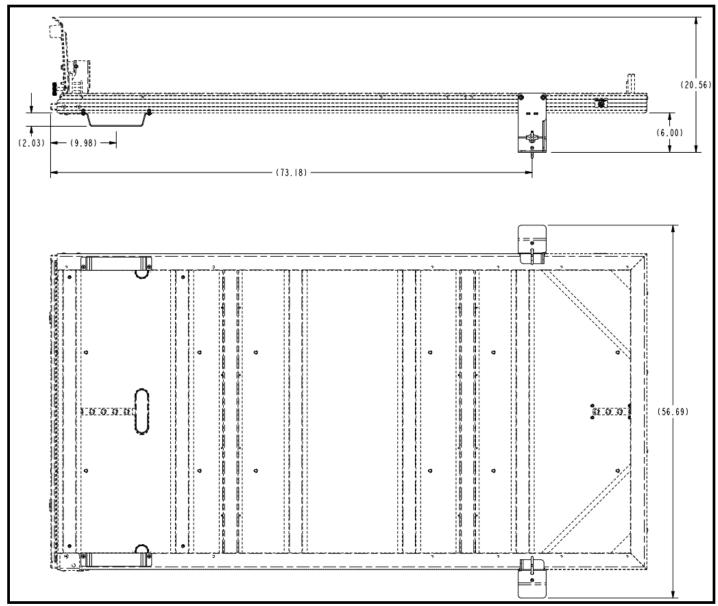
MOUNT KIT FOR: 2010+ Toyota Sienna



71241012 MOUNT KIT PARTS LIST

| ITEM | PART# | DESCRIPTION | QTY |
|------|----------|---|-----|
| 1 | 70000074 | BRACKET-SUPPORT | 2 |
| 2 | 71241005 | BRACKET-SUPPORT | 2 |
| 3 | 71383029 | BRACKET-MOUNT,FRONT | 2 |
| 4 | 14440806 | 1/4 X 3/4 UNC PHIL HD CSK MACH SCR | 2 |
| 5 | 144C0806 | 1/4 X 3/4 UNC TRUSS HD PH MACH SCR, SS | 8 |
| 6 | 14571040 | J-HOOK, 5/16-18 X 5.00 | 2 |
| 7 | 14780800 | 1/4 UNC HEX NYLOCK NUT (GR B) | 8 |
| 8 | 15070207 | KNOB-CLAMPING, 1 3/4 X 1, 5/16 UNC THRU | 2 |
| 9 | 15070210 | PLASTIC KNOB W/ THREADED INSERT 1/4-20 | 2 |

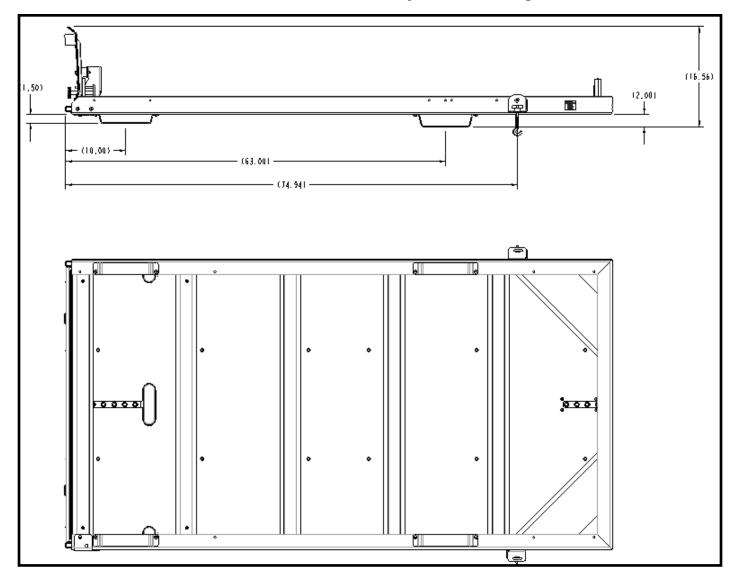
MOUNT KIT FOR: 2021+ Toyota Sienna



71241015 MOUNT KIT PARTS LIST

| ITEM | PART# | DESCRIPTION | QTY |
|------|----------|--|-----|
| 1 | 14440806 | 1/4 X 3/4 UNC PHILLIPS HEAD CSK SCREW | 2 |
| 2 | 14571040 | J-HOOK, 5/16-18 X 5 | 2 |
| 3 | 14780800 | 1/4 UNC HEX NYLOCK NUT | 2 |
| 4 | 15070207 | KNOB-CLAMPING, 1 3/4 X 4, 5/16 UNC | 2 |
| 5 | 15070210 | PLASTIC KNOB W/ THREADED INSERT 1/4-20 | 8 |
| 6 | 71240027 | WELDMENT-SUPPORT | 2 |
| 7 | 71241005 | BRACKET-SUPPORT | 8 |
| 8 | 144C0806 | 1/4 X 3/4 UNC TRUSS HD PH MACH SCR, SS | 2 |

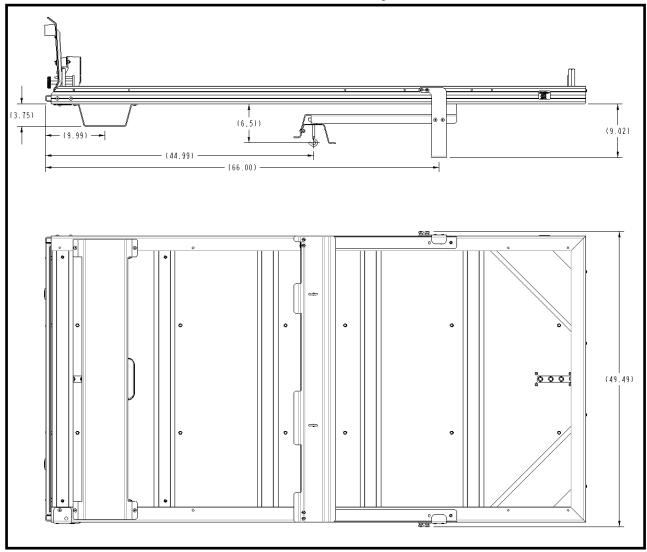
MOUNT KIT FOR: 2006+ Hyundai Entourage



71241012 MOUNT KIT PARTS LIST

| ITEM | PART# | DESCRIPTION | QTY |
|------|----------|---|-----|
| 1 | 70000100 | BRACKET-SUPPORT | 2 |
| 2 | 71241005 | BRACKET-SUPPORT | 2 |
| 3 | 14440806 | 1/4 X 3/4 UNC PHIL HD CSK MACH SCR | 2 |
| 4 | 144C0806 | 1/4 X 3/4 UNC TRUSS HD PH MACH SCR, SS | 8 |
| 5 | 14571040 | J-HOOK, 5/16-18 X 5.00 | 2 |
| 6 | 14780800 | 1/4 UNC HEX NYLOCK NUT (GR B) | 8 |
| 7 | 15070207 | KNOB-CLAMPING, 1 3/4 X 1, 5/16 UNC THRU | 2 |
| 8 | 15070210 | PLASTIC KNOB W/ THREADED INSERT 1/4-20 | 2 |
| 9 | 70000030 | BRACKET-HOLD DOWN, DECK | 2 |

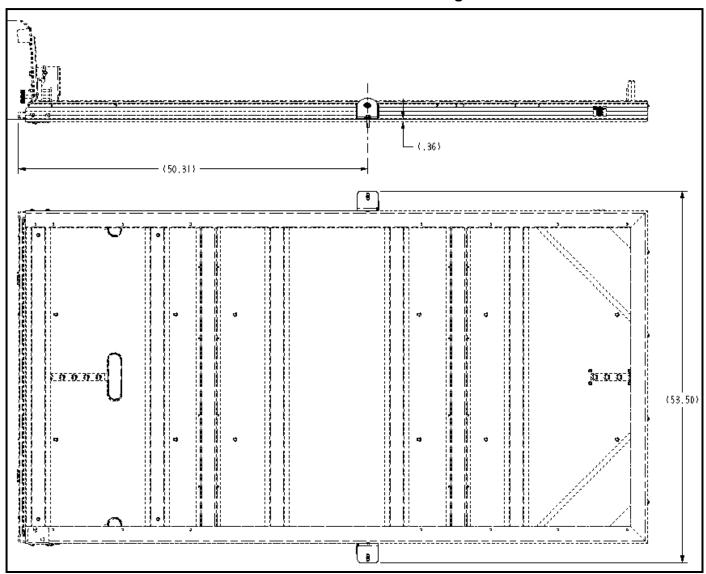
MOUNT KIT FOR: 2017+ Chrysler Pacifica



71241014 MOUNT KIT PARTS LIST

| ITEM | PART# | DESCRIPTION | QTY |
|------|----------|--|-----|
| 1 | 14780800 | 1/4 UNC HEX NYLOCK NUT (GR B) | 14 |
| 2 | 15000070 | BUMPER-JOUNCE, 1.75 | 2 |
| 3 | 71240010 | CHANNEL-MOUNT | 1 |
| 4 | 71240012 | MOUNT PLATE, SIDE | 1 |
| 5 | 71240016 | MOUNT PLATE, SIDE | 1 |
| 6 | 71240018 | BRACKET-SUPPORT | 1 |
| 7 | 71240021 | MOUNT ANGLE—RIGHT | 2 |
| 8 | 71240023 | MOUNT ANGLE—LEFT | 1 |
| 9 | 14440806 | 1/4 X 3/4 UNC PHIL HD CSK MACH SCR | 4 |
| 10 | 144C0814 | 1/4 X 1 3/4 UNC TRUSS HD PH MACH SCR, SS | 2 |
| 11 | 144C0806 | 1/4 X 3/4 UNC TRUSS HD PH MACH SCR, SS | 12 |
| 12 | 14571040 | J-HOOK, 5/16-18 X 5.00 | 2 |
| 13 | 15070207 | KNOB-CLAMPING, 1 3/4 X 1, 5/16 UNC THRU | 2 |
| 14 | 15070210 | PLASTIC KNOB W/ THREADED INSERT 1/4-20 | 4 |

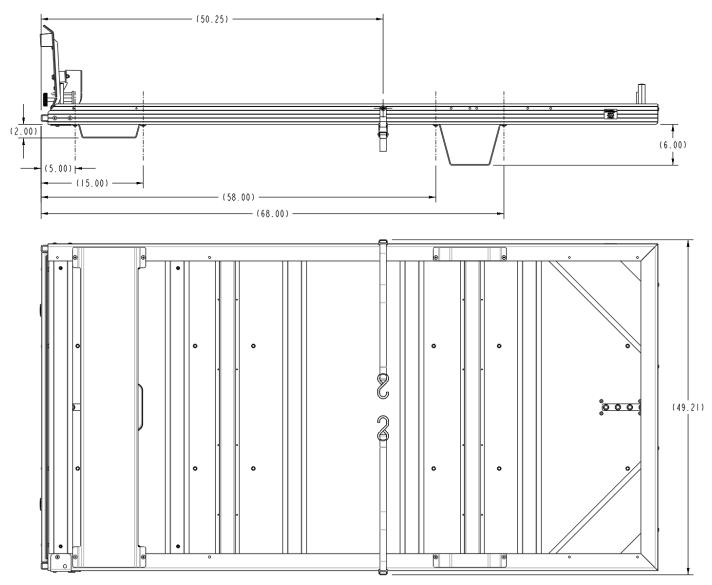
MOUNT KIT FOR: Mercedes Metris Cargo Van 2016+



71353006 MOUNT KIT PARTS LIST

| ITEM | PART# | DESCRIPTION | QTY |
|------|-----------|---|-----|
| 1 | 14851000 | 5/16 LOCK WASHER | 4 |
| 2 | 14870800 | 1/4 TYPE A PLAIN WASHER | 2 |
| 3 | 14871000 | 5/16 TYPE A PLAIN WASHER | 1 |
| 4 | 15060450 | HEX CAP SCREW, M8 X 1.25 X 40, CLASS 10.9 | 1 |
| 5 | 71350025 | BRACKET-HOLD DOWN, DECK | 1 |
| 6 | 1444-0806 | 1/4 X 3/4 UNC PHIL HD CSK MACH SCR | 1 |
| 7 | 1507-0210 | PLASTIC KNOB W/THREADED INSERT 1/4-20 | 2 |

MOUNT KIT FOR: Kia Carnival 2022+



71241016 MOUNT KIT PARTS LIST

| ITEM | PART# | DESCRIPTION | QTY |
|------|----------|--|-----|
| 1 | 14440806 | 1/4 X 3/4 UNC PHILLIPS HEAD CSK SCREW | 2 |
| 2 | 14780800 | 1/4 UNC HEX NYLOCK NUT | 10 |
| 3 | 14870800 | 1/4 TYPE A PLAIN WASHER | 2 |
| 4 | 15070305 | RETENTION STRAP | 2 |
| 5 | 71240028 | BRACKET MOUNT, REAR | 1 |
| 6 | 71240029 | BRACKET MOUNT, FRONT | 2 |
| 7 | 144C0806 | 1/4 X 3/4 UNC TRUSS HD PH MACH SCR, SS | 8 |

SPECIFICATIONS FOR SS150 UNIVERSAL SINGLE DECK

| DECK | CAPACITY: Maximum Load Length with Ramp Installed | 87.5" |
|-----------------|---|---------------------|
| | Maximum Load Length without Ramp Installed | 90" |
| | Maximum Load Width | 47.25" |
| VEHIC | LE REQUIREMENTS: Overall Deck Length (with Ramp up) | 90.75" |
| | Overall Deck Width w/o tie downs installed | 48.0" |
| | HT OF DECK ing ramp) | 145 lbs. |
| | OXIMATE HEIGHT OF FROM GROUND* | 28" |
| BIER F | PINS AVAILABLE | Yes |
| REAR WEAR PLATE | | Yes |
| REMO | VABLE RAMP | Yes |
| TIE DO | OWN METHOD | Seat Hold-Downs |
| INSTA | LLATION TIME | 30 minutes |
| WARR | ANTY | 1 Year |
| | | |

^{*}Height may vary depending on vehicle.

